

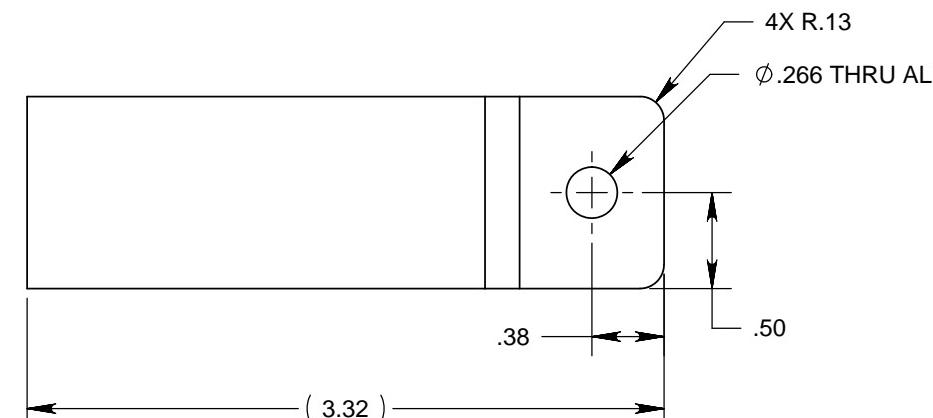
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NEXT ASSEMBLY	PROJECT	REVISIONS			
510-301053-301	510	REV.	DESCRIPTION	REV BY	DATE
A	MATERIAL: ADDED AMS 4027N SPECIFICATION.	S. MAXEY	09/15/2011	S. FRANZ	APPV

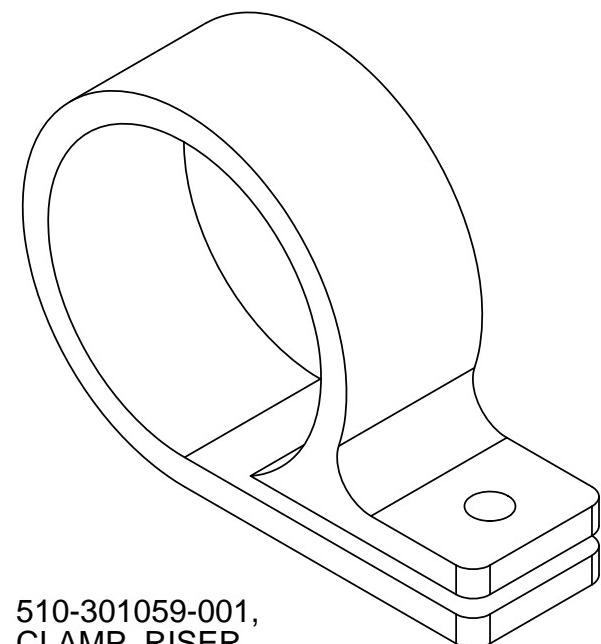
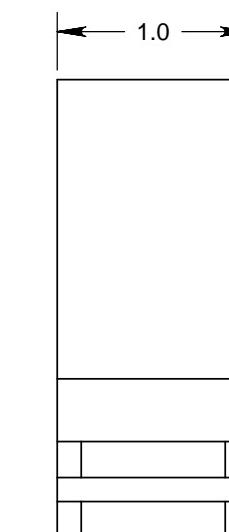
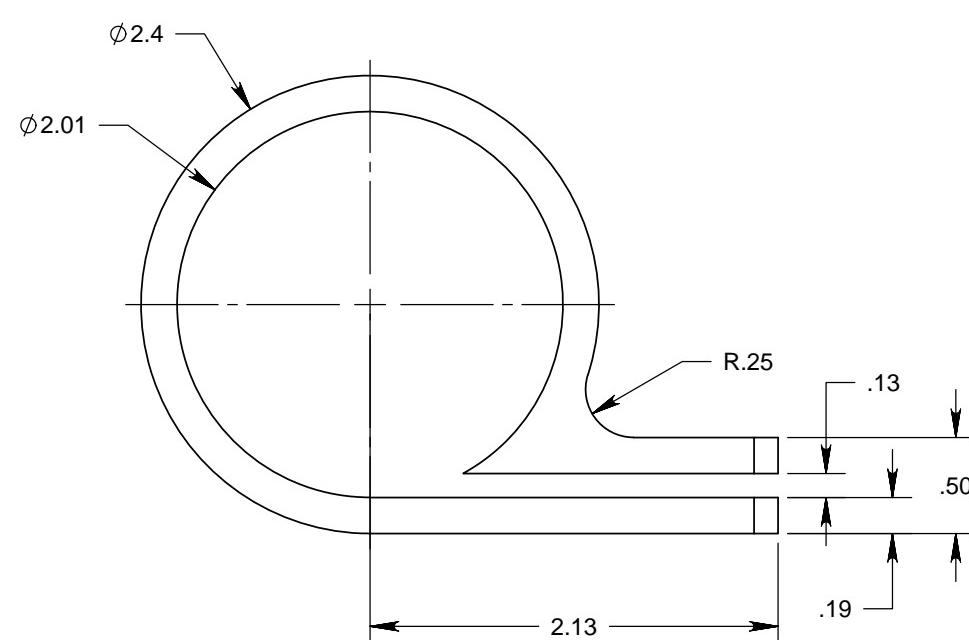
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ET-001-A

<p>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</p> <p>TOLERANCES</p> <table border="1"> <tr> <td>MACHINE FINISH 63/</td><td>DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005</td><td>PROJECTION: </td></tr> <tr> <td>ANGLES: X ± 1° X.X ± .5°</td><td></td><td></td></tr> </table> <p>MATERIAL AL 6061-T651, AMS-QQ-A-250/11, AMS 4027N</p> <p>FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2 BLUE DYE</p>	MACHINE FINISH 63/	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005	PROJECTION: 	ANGLES: X ± 1° X.X ± .5°			SIGNATURE C. FOSTER	DATE 11/3/10	 RISER CLAMP	13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511
MACHINE FINISH 63/	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005	PROJECTION: 								
ANGLES: X ± 1° X.X ± .5°										
	CHECKED BY: T. PYLE	DATE: 11/4/10								
<p>PRODUCTION CONTROL: J. RODRIGUEZ</p> <p>ENGINEER APPROVAL: L. JONES</p> <p>ESTIMATED WEIGHT: 0.176 Lbs</p>	PRODUCTION CONTROL: J. RODRIGUEZ	DATE: 11/8/10	DRAWING NO. 510-301059	REV A						
<p>DRAWING FILE NAME: 510-301059</p> <p>SCALE: 1:1</p>	DRAWING FILE NAME: 510-301059	SIZE: B								
SHEET 1 OF 1										

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